



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

ASH

D3278-2
Job Sheet 172751



Part No: D3278-2

Job Qty: 20 ea

Part Name: Support



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/5/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.09.06 Rev C dwg EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea		3/1/18	0.00	0.00	Start Up Machining-2		
100	Bandsaw	60 pcs		3/1/18	0.00	3.00	Bandsaw1		
110	CNC Vertical Machining	60 pcs		3/3/18	0.06	25.75	HAAS 5 Axis		
130	QC	60 pcs		3/3/18	0.00	0.00	QC8 Machining-2		
140	HandFinish	60 pcs		3/3/18	0.00	6.18	HandFinish1		
150	Powdercoat	60 pcs		3/5/18	0.00	1.23	Powdercoat1		
160	QC	60 pcs		3/5/18	0.00	0.00	QC3		
170	Packaging	60 pcs		3/5/18	0.00	0.00	Packaging3-1		
180	QC21-SA	60 Ea		3/5/18	0.00	0.00	QC21		

Part Op 100 - Cut blank: 2.00" x 1.00" x 2.550" long

Descriptions: 150 - START TIME: 10:00AM TO 10:30AM 326"t

170 - LOCATION : GA

DAS MAR 11 2018
21
3-00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X02.000	6061-T6 Bar 1.00 X 2.00	14.0220 ft (.2337 ea)	90-Start up Operation	S046625

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X02.000	14	34	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Support	0.098inches + 0.005 - 0.000	0.103 0.098		
2	Support	0.359inches ± 0.005	0.364 0.354		
3	Support	0.609inches ± 0.010	0.619 0.599		
4	Support	0.250inches ± 0.010	0.260 0.240		
5	Support	1.480inches ± 0.005	1.485 1.475		
6	Support	0.125inches ± 0.010	0.135 0.115		
7	Support	0.119inches + 0.005 - 0.004	0.124 0.115		
8	Support	2.439inches ± 0.010	2.449 2.429		
9	Support	1.980inches ± 0.010	1.990 1.970		
10	Support	0.130inches ± 0.030	0.160 0.100		
11	Support	0.257inches + 0.005 - 0.000	0.262 0.257		
12	Support	0.375inches ± 0.010	0.385 0.365		
13	Support	0.875inches ± 0.010	0.885 0.865		
14	Support	0.500inches ± 0.010	0.510 0.490		
15	Support	0.400inches ± 0.010	0.410 0.390		
16	Support	1.000inches ± 0.030	1.030 0.970		
17	Support	1.720inches ± 0.010	1.730 1.710		
18	Support	0.125inches ± 0.010	0.135 0.115		
19	Support	0.125inches ± 0.010	0.135 0.115		

linda

Dart Aerospace Ltd.
1270 Aburdeen Street
Newmarket, ON K4A 1K7
CANADA
TEL: 1 913 832-8200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: 8048283



Part: D3278-2

Job No: 172751

Serial No/Batch: 8048283

Revision:

Inspector:

Date: 03/06/18